

Please replace the third full paragraph on page 3 with the following:

A2 In such a composite sheet, the continuous fibers are oriented substantially in the one direction so that a tensile strength S_1 of the composite sheet in the first direction and a tensile strength S_2 of the composite sheet in the second direction may define a ratio S_1/S_2 of 3.0 or higher.

Please replace the first full paragraph on page 4 with the following:

A3 In such a process, the continuous fibers lie one upon another substantially without being bonded together to form the inelastically stretchable web and that the web is, in turn, bonded to the elastically stretchable web after the continuous fibers have been oriented substantially in the one direction.

Please replace the second full paragraph on page 4 with the following:

A4 According to one embodiment of the invention, the process comprises the steps of extruding the continuous fibers from a melt extruder, collecting the continuous fibers on a conveyor running in one direction to form the inelastically stretchable web, orienting the continuous fibers substantially in the one direction and at the same time placing the continuous fibers upon the elastically stretchable web and finally bonding these two webs together intermittently in the one direction to obtain the composite sheet.

Please replace the third full paragraph on page 4 continuing to on the top of page 5 with the following:

A5 According to another embodiment of the invention, the step of orienting said continuous fibers substantially in said one direction including the use of a first conveyor running

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at a velocity V_1 and a second conveyor provided downstream of the first conveyor and running at a velocity V_2 so that a ratio V_2/V_1 may lie in a range of $1.05 \sim 10$.

Please replace the first full paragraph on page 5 with the following:

Fig. 1 is a perspective view of a composite sheet according to one embodiment of the present invention;

Please replace the third full paragraph on page 5 with the following:

Fig. 3 is a diagram schematically illustrating the process for making a composite sheet according to one embodiment of the present invention.

Please replace the fifth full paragraph on page 5 continuing on page 6 with the following:

A composite sheet 10 depicted by Fig. 1 in a perspective view comprises an elastically stretchable layer 3 formed by continuous fibers 40 of styrene-based elastomer and an inelastically stretchable layer 2 formed with an inelastically stretchable polypropylene continuous fibers 6 fused with upper surface of the elastically stretchable layer 3 at bonding regions 4A. The composite sheet 10 has X-direction and Y-direction being orthogonal to the X-direction so that the layer 3 is elastically stretchable at least in Y-direction of the X- and Y-directions. The continuous fibers 6 of the inelastically stretchable layer 2 are oriented so as to extend substantially in Y-direction. In the case wherein the elastically stretchable layer 3 has a substantially same tensile strength in X- and Y-directions, a degree of orientation of the continuous fibers 6 can be expressed by a ratio S_1/S_2 where S_1 represents a tensile strength as measured in Y-direction and S_2 represents a tensile strength as measured in X-direction. For the composite sheet 10 according to this invention, the continuous fibers 6 are preferably oriented